



ITEM	PART NO.	NOMENCLATURE	CHNG.	REVISIONS	BY	DATE	APP.
52	44-B-037	STEP ASSEMBLY		A			
53	44-B-190	GUSSET - STEP ASSEMBLY					
54	44-A-134	BOTTOM SHEET AFT OF STEP		B			
55	44-W-040	RUDDER ASSEMBLY					
56	M137	DECK DOUBLER					
57	44-W-042	TRANSOM BRACKET-UPPER					
58	38-076	RUDDER BRACKET-UPPER					
59	44-W-403	RUDDER POST					
60	44-W-907	SPRING					

ITEM	PART NO.	NOMENCLATURE
1	0339	CLEAT
2	O120	HAND HOLE ASSY.
3	44-A-135	DECK REINFORCING
4	AN5-36	BOLT 4 REQ.
5	AN315-5R	NUT 4 REQ.
6	0337	PLUG BOLT 1 REQ.
7	0335	BALL SOCKET 3 REQ.
8	44-C-044	WIRE PULL 2 REQ.
9	44-W-041	TRIPLE PULLEY BRACKET
10	44-A-129	DECK SHEET
11	44-A-128	DECK SHEET
12	44-A-127	DECK SHEET
13	44-A-126	DECK SHEET
14	44-A-125	DECK SHEET
15	44-A-124	DECK SHEET
16	44-A-123	DECK SHEET
17	44-A-122	DECK SHEET
18	44-A-121	DECK SHEET
19	44-A-120	DECK SHEET
20	44-C-307	SUPPORT - UPPER FITTING
21	44-C-308	SUPPORT - LOWER FITTING
22	44-A-131	SIDE SHEET STA. 1-3
23	44-A-214	DECK CORNER CLAMP
24	AN3-5	BOLT 12 REQ.
25	S-103-S-10-32	ELASTIC STOP NUT 12 REQ.
26	AN4-5	BOLT 4 REQ.
27	S-237-S-1/4-28	ELASTIC STOP NUT 4 REQ.
28	AN5-12	BOLT 4 REQ.
29	AN310-5	NUT 4 REQ.
30	44-C-318	CLAMP-UPPER FITTING
31	44-C-317	CLAMP-LOWER FITTING
32	44-C-132	SIDE SHEET STA. 3-7
33	44-C-147	SIDE SHEET STA. 7-10
34	44-A-213	CHINE CLAMP-FRONT
35	M307	CLAMP REINFORCING STRIP
36	44-A-210	CHINE SHOE
37	44-A-215	ANGLE CHINE AT STEP
38	44-A-212	CHINE CLAMP-REAR
39	44-B1-020	BOW CAP STA. 1
40	44-B2-021	FRAME STA. 2
41	44-B3-022	BULKHEAD STA. 3
42	44-B4-023	FRAME STA. 4
43	44-B5-024	BULKHEAD STA. 5
44	44-B6-025	BULKHEAD STA. 6
45	44-B7-026	FRAME STA. 7
46	44-B8-027	BULKHEAD STA. 8
47	44-B9-028	FRAME STA. 9
48	44-B10-029	TRANSOM STA. 10
49	44-A-133	BOTTOM SKIN FORWARD R.H.
50	44-A-133	BOTTOM SKIN FORWARD L.H.
51	44-K-136	KEEL
52	44-A-210	SISTER KEEL
53	44-K-801	KEEL SHOE
54	44-M-312	SKEG
55	44-M-039	AXLE TUBE ASSEMBLY

NOTE: WHEN ORDERING PARTS SPECIFY L.H. OR R.H. FLOAT, INBOARD OR OUTBOARD AND STATION.

PART NO.	NOMENCLATURE	NO. REQD.	STOCK SIZE	MATL.	MATL. SPEC.	HEAT TREAT	FINISH
DRAWN BY: W.A. FOGG 318-53		TOLERANCES EXCEPT AS NOTED: ANGLES ± 1/31° FRACTIONS ± 1/32" DECIMALS ± .010"					
CHECKED BY:		MACDONALD BROS. AIRCRAFT LTD. WINNIPEG - MANITOBA					
ENG. APP.		TITLE: EDO FLOAT MODEL 44-2425					
CUSTOMER APP.		REQD. FOR					
R.C.A.F. APP.		DRAWING NO. 4 MBA M 308					
NO. PER INSTN.		CODE					
NEXT ASSEM.		SCALE					

44-2425 FLOATS
CESSNA 180 AIRCRAFT