



Figure 1 - Edo Float Model No. 628-2960

TABLE 1. FLOAT MODEL 628-2960 (STANDARD PARTS)  
KEY TO FIGURE 1

REF. NO.	PART NUMBER	PART NAME	REF. NO.	PART NUMBER	PART NAME
Fig. 1	45560L 45561R	Single Float Assy. Complete With The Following:			
1	16380	Bow Plate Assembly - Sta. 1	32	16481 (Qty 3)	Rubber Water Stop Kit for Bulkhead Sta. 5A
2	16385	Frame Assembly - Sta. 2		16482 (Qty 3)	
3	16390	Bulkhead Assembly - Sta. 3		16485 (Qty 1)	
4	16450	Bulkhead Assembly - Sta. 4		16484 (Qty 2)	
5	16400-1	Bulkhead Assembly - Sta. 5	33	16481 (Qty 1)	Rubber Water Stop Kit for Bulkhead Stations 6, 7, or 8 as req'd.
6	16400	Bulkhead Assembly - Sta. 5A		16482 (Qty 1)	
7	16460	Bulkhead Assembly - Sta. 6		16483 (Qty 1)	
8	16420	Bulkhead Assembly - Sta. 7	34	16540	Bow Bumper
9	16425	Bulkhead Assembly - Sta. 8	35	3/8-24x1	Hex Hd. Cap Screw
10	42039	Frame Assembly - Sta. 9	36	AN935-616	Lockwasher
11	54955	Transom Assembly - Sta. 10	37	AN960D616	Washer
12	16745	Sister Keelson - LH	38	*16725	Tunnel Assy. - Fwd. Deck
13	16746	Sister Keelson - RH	39	*16335	Deck Sub-Assy Sta. 1 to 3
14	54956-2	Keelson - Aft	40	16336	Deck Skin Sta. 1 to 3
15	16744	Keelson - Fwd	41	16337	Side Skin Sta. 1 to 3
16	16760	Step Frame Assembly	42	16338	Internal Intercostal L. H.
17	16741	Bottom Skin - Fwd. - LH	43	16339	Internal Intercostal R. H.
18	16742	Bottom Skin - Fwd. - RH	44	16444	Side Stiffener (Oversize)
19	29072	Bottom Skin - Center	45	16523	Deck Stiffener
20	54956-1	Bottom Skin - Aft	46	16351	Back-Up Deck
21	16748	Keel	47	16352	Back-Up Deck
22	16749	Clamp - Sister Keelson - LH	48	88-M-096	Cleat
23	16750	Clamp - Sister Keelson - RH	49	AN509-416R13	Screw
24	45-M-313	Skeg	50	AN960PD416	Washer
25	16751	Rubbing Strip	51	AN365-428	Nut
26*	16531	Keel Reinforcement	52	16726	Deck Skin Sta. 3 and Aft
27*	36894	Gusset Assembly - Transom	53	16728	Chine - Foreward LH
28	42108-9	Backing Strip - Upper Transom		16729	Chine - Foreward RH
29	42202-3	Backing Strip - Lower Transom	54	20372	Deck Rail - Foreward
30	36891	Lower Transom Bracket	55	16466	Deck Beam - Foreward
31	16481 (Qty 3) 16482 (Qty 3) 16483 (Qty 1) 16484 (Qty 2)	Rubber Water Stop Kit for Bulkhead Stations 3, 4 or 5 as req'd.	56	16510	Stiffener (Oversize)
			57	*54954	Tunnel Assembly - Aft Deck
			58	54954-1	Deck Skin Sta. 6 and Aft
			59	42108-3	Chine - Aft

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KEY TO FIGURE 1 (cont.)

REF. NO.	PART NUMBER	PART NAME	REF. NO.	PART NUMBER	PART NAME
60	42108-2	Deck Rail - Aft	97	AN7-72A	Bolt
61	16467	Deck Beam - Aft	98	AN507-518R42	Screw
62	42089	Deck Bracket	99	36687	Deck Block - Inner
63	16504	Strap - External Splice	100	16495	Spreader Block - Upper
64	16505	Channel - Internal Splice	101	16496	Spreader Block - Lower
65	16768	Angle - Chine Splice LH	102	AN365-720	Nut
	16769	Angle - Chine Splice RH	103	16560	Clamp, Outer Spreader
66	1575	Cover Assembly	104	16565	Tapped Strip
67	1582	Gasket - Cover	105	16563	Clamp, Inner Spreader
68	*42102	Water Rudder Inst'l. R/H	106	AN7-37A	Bolt
	*42103	Water Rudder Inst'l. L/H	107	AN5-10A	Bolt
69	*49135	Post Assembly R/H	108	AN960PD516	Washer
	*49136	Post Assembly L/H	109	AN365-524	Nut
70	37677	Roller	110	AN6-11A	Bolt
71	AN393-23	Pin, Flat Head	111	AN960PD616	Washer
72	AN381-2-7	Cotter Pin	112	AN365-624	Nut
73	#0 Type 14-141	Rubber Stopper	113	AN526-1032R9	Screw
74	AN381-2-16	Cotter Pin	114	AN960PD10	Washer
75	AN3-13A	Bolt	115	16589	Pulley Bracket Assembly
76	AN960-10L	Washer	116	16588	Fairlead
77	49138	Clip	117	AN525-416R24	Screw
78	44996	Spacer	118	AN960D416	Washer
79	62115	Bushing	119	AN381-3-14	Cotter Pin
80	MS20365-1032	Nut	120	AN525-416R22	Screw
81	42097	Blade Assembly	121	AN365-428	Nut
82	AN7-34	Bolt	122	68-W-654	Fairlead Assy.
83	AN960PD716	Washer	123	AN525-10-7	Screw
84	AN320-7	Nut	124	AN365-1032	Nut
85	AN381-3-14	Cotter Pin	125	*60-W-911	Pulley Bracket Assembly
86	36936	Spring	126	00-W-850	Eyebolt
87	AN393-13	Pin, Flat Head	127	0209	Bracket
88	AN381-2-6	Cotter Pin	128	0915-1	Pulley
89	AN395-47	Pin, Flat Head	129	0210	Bushing
90	AN381-3-18	Cotter Pin	130	AN3-7	Bolt
91	AN395-71	Pin, Flat Head	131	AN960D10	Washer
92	AN960PD516	Washer	132	AN310-3	Nut
93	AN381-3-8	Cotter Pin	133	AN381-2-8	Cotter Pin
94	16449	Deck Strap	134	AN393-15	Pin, Flat Head
95	36686	Deck Block-Outer	135	AN394-73	Pin, Flat Head
96	AN960PD716	Washer	136	40679	Stiffener - Aft Cleat

TABLE 1. FLOAT MODEL 628-2960 (STANDARD PARTS)  
KEY TO FIGURE 1 (cont.)

REF. NO.	PART NUMBER	PART NAME	REF. No.	(OPTIONAL PARTS)	
				PART NUMBER	PART NAME
137	37254	Fairing - Spreader, Outboard	145	*16720	Axle Tube Assembly Installation
	37255	Fairing Assy. - Spreader, Inboard L/H	146	16600	Fitting
	37256	Fairing Assy. - Spreader, Inboard R/H	147	16604	Tube
138	AN525-832R6	Screw - Washer Head	148	16605	Stiffener
139	C-7000-832-373	Speednut	149	16606	Back-up
140	3661	Ball - Plug	150	16607	Spacer
141	4182	Pump Socket	151	AN525-10R14	Screw
	FP3	Pump	152	AN525-10R12	Screw
142	3427-27	Hose (Oversize)	153	AN960D10L	Washer (Under Head)
143	3521	Bracket	154	AN960-10	Washer (Under Nut)
144	MS20602D4P20	Rivet - Explosive	155	AN365-1032	Nut
	MS20602D4P14	Rivet - Explosive (Sta. 5A-6 Only)	156	AN6227-34	"O" Ring

\*Denotes Complete Sub-Assemblies Supplied per Pt. Number